

Work Order ID 60723

Wednesday, July 21, 2010 10:20:55 AM



Page 1

Item ID: D4016-3

Accept



Setup Start



Revision ID:

Item Name: Hinge Half, Lid

Stop



Start Date: 7/21/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 7/28/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D4016	A

100

Cut blanks as per folio

0.00

MV
10/07/23

6 10-7-23

Bandsaw

Jeaspa Bandsaw

Memo

0.00

CUT BLANK as per folio

110

HAAS I

HAAS CNC vertical machine #1

Memo

0.00

MACHINE AS PER FOLIO FA874 AND DWG
FOLIO REV: AA
DWG REV: AADTA
10/07/26

DEBURR

MV
10/07/27

6 0

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D4016-3

Accept

Revision ID:

Item Name: Hinge Half, Lid

Start Date: 7/21/2010 Start Qty: 6.00



Required Date: 7/28/2010 Req'd Qty: 6.00



Reference:

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	Barcode
	QC:	Date:	SPC (Y/N):	Date:		Stop	Barcode

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 	QC2- Inspect parts off machine FAI/FAIB	0.00 <i>ISPA 10/07/26</i>	<i>MW</i>			<i>6</i>	<i>0</i>		
QC Quality Control	Memo	0.00 <i>10/07/27</i>							

130 	QC8- Inspect parts - second check	0.00 <i>B.A 10/07/27</i>				<i>6</i>	<i>0</i>		
QC Quality Control	Memo	0.00							

160 	Identify as per dwg & Stock Location <i>1A Steve</i>	0.00				<i>10/1/27</i>	<i>60</i>	<i>0</i>	
Packaging Packaging	Memo	0.00							

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID 60723

Wednesday, July 21, 2010 10:20:55 AM



Page 3

Item ID: D4016-3

Accept

Revision ID:

Item Name: Hinge Half, Lid

Start Date: 7/21/2010 Start Qty: 6.00



Required Date: 7/28/2010 Req'd Qty: 6.00



Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

QC

Quality Control

Memo

0.00

10/07/28
RJL-7-27

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NOTE: Date & initial all entries

Picklist Print

Wednesday, July 21, 2010 10:20:59 AM

Page 1

Work Order ID: 60723



Parent Item: D4016-3



Parent Item Name: Hinge Half, Lid

Start Date: 7/21/2010

Required Date: 7/28/2010

Start Qty: 6.00

Required Qty: 6.00

Comments: I[PP REV:A NEW ISSUE 09-11-27 JL VERIFIED BY:DD
per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:B as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B1.000X1.000 		Purchased 	No			100	f	15.1125	0.08	0.505263 			

304 bar 1.00 x 1.00

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT54	15.11247768	<i>mj</i>
113290	15.1124777	<i>.525</i> <i>6/07/23</i>

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DART AEROSPACE LTD	Work Order:	<i>60723</i>
Description: Hinge Half, Lid	Part Number:	D4016-3
Inspection Dwg: D4016 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Measured by:		Audited by:		Preliminary Approval:	
Date:	10/07/26	Date:	10/07/27		Date:

Rev	Date	Change	Revised by	Approved
A	10.06.07	New Issue	KJ	

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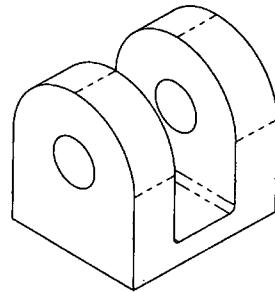
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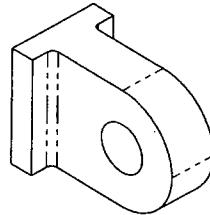
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *C0223*

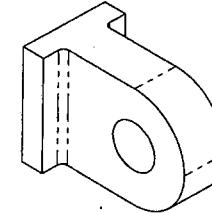
B810-7-21



D4016-1 HINGE HALF, BASE



D4016-3 HINGE HALF, LID



D4016-5 HINGE HALF, LIGHT LID

RELEASED
2010-02-16
MD

A	NEW ISSUE		JPH	10.01.29
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD		
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA		
CHECKED	<i>00</i>	DRAWING NO.		REV. A
MFG. APPR.	<input checked="" type="checkbox"/>	D4016		SHEET 1 OF 2
APPROVED	<i>10</i>	TITLE		
DE APPR.	<i>10</i>	SCALE		NTS
DATE	10.01.29	BASKET HINGE		

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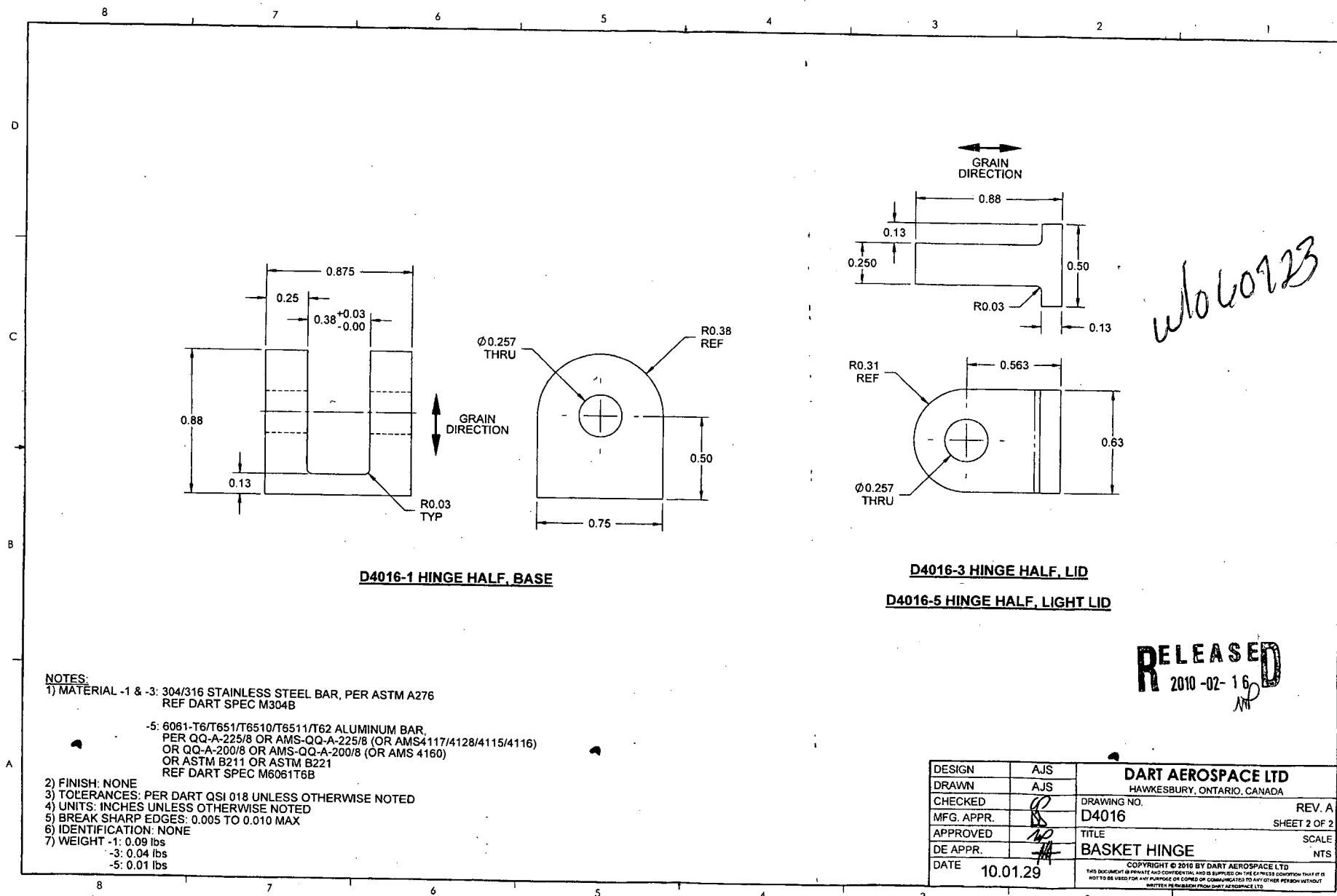
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